



SPA Cutting Unit - Models 04450 & 04468 Reel & Bedknife







SPA Cutting Unit - Models 04450 & 04468 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Reg	Order Quantity
	Reels, Lifetime (2 0001, p. 101	1100	\(\lambda\)
1	R150760		Reel - 14 Blade	1	
	steel, heat-treat precision cylind performance. A our lifetime gua	ed to perfectly complement bo rical grinding on bearing surfac dvanced computer balancing e	ly crafted from premium high carbon- th R&R and OEM bedknives. Each reel ces, followed by relief grinding for opt nsures extended reel and bearing life. rials and craftsmanship under norma g precision you can trust.:	undergoes imal Backed by	
1	R12-2789	12-2789, 130-6470	Reel - 11 Blade	1	
	then hardened a bedknives. All Ra Reels are then p	to RC46-49 to match the tempe &R Reels are cylindrically grour precision computer balanced fo	actured from high carbon-boron alloy or of our bedknives and original equip and on bearing surfaces and then relief or extended bearing and reel life. R&R al and workmanship for the life of the	ment ground. Products	
1	R5-3195		Reel - 9 Blade	1	
	steel, heat-treat precision cylind performance. A our lifetime gua	ed to perfectly complement bo rical grinding on bearing surfac dvanced computer balancing e	y crafted from premium high carbon- th R&R and OEM bedknives. Each reel ces, followed by relief grinding for opt nsures extended reel and bearing life. rials and craftsmanship under norma precision you can trust.:	undergoes imal Backed by	
1	R5-3189	12-3599, 130-6469, 5-3189	Reel - 8 Blade	1	
	steel, heat-treat precision cylind performance. A our lifetime gua	ed to perfectly complement bo rical grinding on bearing surfac dvanced computer balancing e	y crafted from premium high carbon- th R&R and OEM bedknives. Each reel ces, followed by relief grinding for opt nsures extended reel and bearing life. rials and craftsmanship under norma precision you can trust.:	undergoes imal Backed by	
1	R5-3189H		Reel - 8 Blade Heavy Duty	1	





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Item R&ROEMQtyOrderNo Part No.Part No.DescriptionReqQuantity

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R5-3206** Reel - 6 Blade

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R5-3205** 12-0729 Reel - 5 Blade 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R5-3215** Reel - 5 Blade Heavy Duty 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R5-3200** Reel - 4 Blade 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R14-0659** 14-0659, Reel - 5 Blade Heavy Duty 0





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Item R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

2 **R150480** Brush Reel

Detail Description: R&R Products Brush Reels are an exciting concept in greens maintenance to clean sand and other debris left on grass surfaces after top dressing. If left on the turf, this sand and debris can cause dulling and excessive wear on mowing reels and bed knives. However, with the use of R&R Brush Reels, sand and debris are easily swept into conventional grass baskets. R&R Brush Reels are also used to stand turf up before mowing to give a cleaner, more uniform and truer putting surface. Designed with four replaceable brushes mounted in a metal frame, simply replace regular mowing reels with R&R Brush Reels and adjust bedknife to clear the brushes. The height of cut should be set to the top of the grass blades or slightly below. *Remove bedknife for the removal of pine needles.

SUGGESTED USAGE: Verticutting - Dew Removal - Leaf Clean Up - Thatch Prevention Prior to Overseeding - Grooming before Mowing - Removal of Excessive Top Dressing:

R&R Bedknives, Lifetime Guaranteed

3 R150466	63-8600, 64-6393, 94-6393	Bedknife - Super Thick .312 - 1.00 HOC	1
	94-6393		

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3 **R150462** 63-8610, 94-6396 Bedknife - 7 Hole Thick 5/16 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:





SPA Cutting Unit - Models 04450 & 04468 Reel & Bedknife

Item	n R&R	OEM		Qty	Order
No	Part No.	Part No.	Description	Req	Quantity
3	R94-6396	10-4900, 54-9150, 94-6396, Oct-00	Bedknife - High Cut 5/16"-1" HOC	1	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3 **R63-8610** Bedknife - Fairway Cut .375 - 1.00 HOC

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3 **R94-6392** 62-2500, Bedknife - High Cut .312 - 1.00 HOC 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

57-4960, 63-8470, 93-4264

Bedknife - Low Cut .187 - 1.00 HOC

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:





SPA Cutting Unit - Models 04450 & 04468 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
3	R93-4263	63-8560, 66-9320, 93-4263, 93-6039	Bedknife - Tournament Cut .125500 HOC	1	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

		51-2610,	Bedknife - Tournament 1/8-1/2	
3	R94-6394	63-8550,	HOC	1
		94-6394	пос	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3 R94-6395	17-7040, 19-8880, 62-2510, 63-8500, 94-6395	Bedknife - Low Cut 3/16"-1" HOC	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3 R93-4262	65-8250, 93-4262, 93-4263	Bedknife - Micro Cut .062187 HOC	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:



Item R&R

Replaces Toro Greensmaster 3150-Q Parts



Order

Qty

SPA Cutting Unit - Models 04450 & 04468 Reel & Bedknife

OEM

	K&K	OEM		Qty	Order
No	Part No.	Part No.	Description	Req	Quantity
R&R	Razor Tool Steel Bo	edknives, Lifetime Guaran	teed		
3	R115-1881	115-1881	Bedknife - Razor Tool Steel - 21 Tournament Cut .125500 HOC	1	
	and then hardened equipment premits specially packaged grind for added lif	d to RC48-51 to match the te Im series reels. Bedknives ar If for rust prevention. All R&R ie. All R&R Bedknives are gud Ier normal use for the life of	nanufactured from premium alloy tool steel semper of our Razor reel blades and original re surface ground on the top and front edge R Bedknives now have an increased front edgaranteed against defects in material and the part. You can expect up to double the lif	and ge	
3	R115-1880	115-1880	Bedknife - Razor Tool Steel - 21 Micro Cut .062187 HOC	1	
	and then hardened equipment premits specially packaged grind for added lif	d to RC48-51 to match the te im series reels. Bedknives ar If for rust prevention. All R&R e. All R&R Bedknives are gud er normal use for the life of	nanufactured from premium alloy tool steel semper of our Razor reel blades and original re surface ground on the top and front edge R Bedknives now have an increased front edgaranteed against defects in material and the part. You can expect up to double the lif	and ge	
	haul Kits & Service	? Tools			
5	R254-72 Cups, R25		Overhaul Kit - Cutting Unit shings; 2 ea: R237-77 O-Rings, R253-96 Seals ashers, R57-5280 Bearings, R62-5510 Bushir 127-46 Locknut:		
6	R13-3659	13-3659	Overhaul Kit - Cutting Unit	0	
	rings, R253-96 Sea	ıls, R254-72 Bearing Cups, R	rews; 4 ea.: R52-2890 Bushings; 2 ea.: R237- 254-94 Bearings, R52-2900 Washers, R57-52 ngs; 1 ea.: R253-61 Seal & R32127-46 Lockno	80	
7					
7	R107-1590		Overhaul Kit - Cutting Unit	0	
7			Overhaul Kit - Cutting Unit uls, R254-72 Bearing Cups, R254-94 Bearings,		



Item R&R

Replaces Toro Greensmaster 3150-Q Parts



Order

Qty

SPA Cutting Unit - Models 04450 & 04468 Reel & Bedknife

OEM

No	Part No.	Part No.	Description	Req	Quantity
		Easily install and remove beactured with hardened alloy s	d knife screws with the help of a ratchet wi steel.:	th 3/8"	
Othe	r Parts Available				
10	R150481		Brush Assy - Brush Reel	4	
11	R120-2072	100-6426, 108-6487, 112-9200, 120-2072, 93-1375	Hydraulic Gear Motor	1	
	Tech Note: Fits Mo	dels 3150 & 3250-D:			
11	R105-9770	10-5090, 105-9770, 26-5690, 70-9800, 94-3506, 94-3507	Hydraulic Motor - Reel Quick Release	1	
	Tech Note: Fits Mo	dels 3000, 3050 & 3100:			
13	R32127-46	32127-46, 3296-60	Locknut	1	
14	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	6	
16	R253-61	253-61	Seal - Oil Reel	1	
17	R10-5060	10-5060	Bracket - Roller Adj	2	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
22	R65-8600	10-5040, 65-8600	Knob - Height Adjusting	2	
24	R3296-9	32127-17, 3296-9	Locknut - Comb	12	
29	R10-5010	10-5010	Screw - Roller Adjustment	2	
30	R10-5100	10-5100	Nut - Splined 1-1/8 Long	1	
30	R93-1394	93-1394	Nut - Splined RH Thrd .812 Long	1	
38	R52-2890	52-2890	Bushing - Flanged	4	
39	R52-2900	52-2900	Washer - Nylon	2	
40	R52-2940	52-2940	Handle Assy	1	
41	R52-2920	52-2920	Pivot - Bed Bar	1	
42	R62-5510	52-2870, 62-5510	Bushing	4	
43	R302-18	302-18	Zerk - Grease Press Style	2	
44	R57-4870	57-4870	Handle - Adjusting Fits GM3M	1	
44	R77-0330	77-0330	Housing - Pivot Spa	1	
45	R57-5260	107-7409, 57-5260	Pivot - 1/2-20 - Bed Bar	1	
46	R52-3000	52-3000	Arm - Spring	1	
47	R237-77	237-77	O-Ring	2	
48	R57-5280	57-5280	Bearing - Adjusting Handle	2	
49	R57-5290	57-5290	Support - Thrust Bearing Fits 3M	2	
50	R57-5270	57-5270	Spring - Adjusting Handle	1	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
51	R3296-62	3296-62	Locknut - 1/2-20 LH Jam	1	
52	R253-84	253-84, 7-0044	Seal - Micro Adj.	1	
53	R257-5	257-5	Washer - Thrust	1	
54	R257-6	257-6	Bearing - Thrust	2	
55	R63-9510	63-9480, 63-9510	Bushing - Rubber For Bed Bar	2	
56	R52-2910	52-2910	Bolt - Eccentric Bed Bar	1	
57	R52-2930	52-2930	Bolt - Bed Bar	1	
58	R57-4940	52-2780, 57-4940, 57-4940-01	Bed Bar - 13 Hole	1	
59	R52-3060	52-3060, 77-1060, 99-5653	Bracket - RH Rear Roller	1	
60	R52-3090	52-3090, 77-1080, 99-5654	Bracket - LH Rear Roller	1	
61	R3290-125	3290-125	Screw - Set 1/4-20 x 5/16	2	
62	R302-40	302-13, 302-40	Fitting - Grease	1	
65	R57-5200	57-5200	Shield - Grass	1	
66	R57-5210	57-5210	Deflector - Styrene	1	
67	R3295-46	3295-46	Tube - Rivet Smi Grass Shield	13	
69	R441674	01-173-0514, 01-173-0516, 3-7253, 3230-5	Screw - 5/16-18 x 1-3/4 Carriage	2	





SPA Cutting Unit - Models 04450 & 04468 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
71	R32153-3	119-4038, 22-12-AJFD, 32127-35, 32146-5, 32153-3, 3296-18, 3296-29, 3296-31, N/A	Locknut - 5/16-18 ESNA Zinc	2	
71	R3296-29	1-804256, 3290-357, 3296-29, 915662P	Locknut - 5/16-18 ESNA	2	
72	R150425		Bolt - Hex HD 8-32 x 5/8	12	
73	R150426	3256-21	Washer - 8 SAE	12	
74	R36-7260	36-7260	Bar - Cut Off Grass Shield	1	
75	R3256-14	24-7-BD, 32125-2, 3256-14, 3256-51, 51-2170	Washer - 10 Flat	5	
76	R3290-237	3290-237	Screw - Hx Washer HD 10-24	5	
76	R32144-73	104-2065, 32144-73	Screw - Machine Hex Washer Head	5	
77	R3296-39	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	8	
78	R150485	2410-30	Cap - Protective Bearing Housing	1	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
79	R321-4	01-150-1030, 01-178-0406, 20-3-AGD, 321-4, 3222-1	Bolt - Hex HD 1/4-20 x 3/4	4	
80	R3253-3	01-166-0070, 01-166-0410, 23-9-GD, 24-7150, 3253-3, 3256-1, 352-167	Washer - Lock 1/4	4	
81	R12-0460	12-0460	Caplug - End Cap	1	
82	R323-2	01-178-0604, 323-2	Bolt - Hex HD 3/8-16 x 1	1	
83	R10-5080	10-5080, 10-5080-01	End - Cap Reel Brg Housing	1	
84	R10-5120	10-5120	Housing - Bearing Reel	2	
	Detail Description: Include	es R253-96 & R254-72:			
84	R104-3399	104-3399	Housing Assy - Bearing Reel	2	
85	R354083	104-7729, 354083	Decal - Danger	1	
86	R150475	3-6462	Screw - Bedknife Stainless 5/16-18 x 5/8	7	
	Detail Description: Pre-Pa	ckaged in bags of 50:			
86	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	13	
89	R94-2958	94-2958	Stud - Alloy Ball Joint	2	
96	R57-5250	57-5250	Housing - Pivot Spa	1	
96	R52-2980	52-2980	Housing - Pivot Spa	1	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
97	R52-2860	119-4150, 52-2860	Washer - Bed Bar Pivot	1	
98	R70-1200	70-1200	Frame - Single Point Adj.	1	
99	R3290-316	3290-316, 57-3210	Bolt - Hex Tap 3/8-16 x 1-1/2	4	
99	R323-53	323-53, 57-3210	Bolt - Hex HD 3/8-16 x 1-3/4	4	
100	R3255-9	3255-9	Washer - Lock 3/8 Ext. Star	4	
101	R321-5	321-31, 321-5	Bolt - Hex HD 1/4-20 x 7/8	2	
102	R3256-22	24-9-BD, 3-1032, 3256-1, 3256-22, 93-0954, 93-0989	Washer - Flat 1/4 Yellow	4	
103	R301504	2296-42, 301504, 32127-24, 32128-33, 32146-17, 3296-16, 3296-42, 3296-42, 915661P	Locknut - ESNA 1/4-20	2	
103	R32128-33	32128-33	Nut - 1/4-20 Flanged Serr	2	
104	R285-14		Plug - Pipe Frame	2	
105	R3254-6	01-166-0010, 01-166-0280, 01-166-0610, 3253-5, 3254-18, 3254-6, 3290-223, 48-9370	Washer - Lock 3/8	2	





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Item R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
106 R57-9910	57-9910	Bolt - Pivot	2	
107 R400264	01-150-0180, 01-178-0610, 20-48-AD, 20-48-AGD, 32-9160, 3224-3, 323-29, 323-7, 400264, 908035P	Bolt - Hex HD 3/8-16 x 1-1/4	2	
108 R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-BD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 32-8190, 3256-24, 3256-3, 3256-3, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	4	
109 R52-3100	52-3100	Bolt - Eccentric Shoulder LH	1	
110 R52-3110	52-3110	Bolt - Shoulder HOC RH	1	





SPA Cutting Unit - Models 04450 & 04468 Reel & Bedknife

ltem R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
111 R443828	01-191-1018, 3214, 3220-6, 443828, 915089P	Nut - 5/8-18 Hex	2	
112 R237-84	237-84	Grommet - Rubber	2	
113 R32108-20	32108-20	Screw - Flat HD Cntrsunk	2	
114 R322-5	01-178-0508, 20-26-AD, 20-26-AGD, 30-9000, 322-5, 513341, 519755, 908019P, N/A	Bolt - Hex HD 5/16-18 x 1	2	
115 R3255-8	3255-8	Washer - Lock 5/16 Ext	2	
116 R187-0	3256-25, 7-0032	Washer - Flat 7/16 SAE	1	
117 R52-2990	324-25, 52-2990	Bolt - Spring Retainer	1	
118 R57-5190	32110-19, 57-5190	Screw - Adjusting	2	
119 R443818	01-191-0813, 3218-18, 3218-5	Nut - 1/2-13 Hex Jam Zinc	2	
120 R29-8870	29-8870	Washer - Adj. Handle	1	
121 R52-3010	52-3010	Nut - 1/2-28 LH Jam	2	





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Item R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
122 R254-72	01-103-0050, 01-103-0120, 01-103-0140, 1-543508, 254-71, 254-72, 40439, 62-3340, 99-4511	Cup - Bearing	2	
123 R254-94	1-543509, 254-94, 32-8090, 32-8240, 32-9640, 40440, 62-3330	Tapered Bearing Cone	2	
124 R353-585	353-585, 353-587, 354-34, 72-4380, 75-1210, 75-1270, 92-8863, 92-8864	Seal - High Pressure - Reel Motor	1	
125 R253-96	253-96	Seal - Oil Single Lip Reel	2	
126 R114-4683	114-4683	Pin - Hinge 6-1/4 Long w/ No Zerk	0	