



SPA Cutting Unit - Models 04445, 04448 & 04450 Reel & Bedknife







SPA Cutting Unit - Models 04445, 04448 & 04450 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Reg	Order Quantity
	Reels, Lifetime G		Description	- Req	Quantity
1	R150760		Reel - 14 Blade	1	
	steel, heat-treated precision cylindri performance. Add our lifetime guard	d to perfectly complement be ical grinding on bearing surfo vanced computer balancing	tly crafted from premium high carbon oth R&R and OEM bedknives. Each ree aces, followed by relief grinding for op ensures extended reel and bearing life erials and craftsmanship under norma og precision you can trust.:	l undergoes timal . Backed by	
1	R12-2789	12-2789, 130-6470	Reel - 11 Blade	1	
	then hardened to bedknives. All R& Reels are then pr	RC46-49 to match the temp R Reels are cylindrically grou ecision computer balanced f	factured from high carbon-boron allo ler of our bedknives and original equip and on bearing surfaces and then relie for extended bearing and reel life. R&R rial and workmanship for the life of th	oment f ground. Products	
1	R5-3195		Reel - 9 Blade	1	
	Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:				
1	R5-3189	12-3599, 130-6469, 5-3189	Reel - 8 Blade	1	
	steel, heat-treated precision cylindri performance. Add our lifetime guard	d to perfectly complement be ical grinding on bearing surfo vanced computer balancing	tly crafted from premium high carbon oth R&R and OEM bedknives. Each ree aces, followed by relief grinding for op ensures extended reel and bearing life erials and craftsmanship under norma og precision you can trust.:	l undergoes timal r. Backed by	
1	R5-3189H		Reel - 8 Blade Heavy Duty	, 1	





SPA Cutting Unit - Models 04445, 04448 & 04450 Reel & Bedknife

Item R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R5-3206** Reel - 6 Blade

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R5-3205** 12-0729 Reel - 5 Blade 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R5-3215** Reel - 5 Blade Heavy Duty 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R5-3200** Reel - 4 Blade 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R14-0659** 14-0659, Reel - 5 Blade Heavy Duty 0





SPA Cutting Unit - Models 04445, 04448 & 04450 Reel & Bedknife

Item R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

2 **R150480** Brush Reel

Detail Description: R&R Products Brush Reels are an exciting concept in greens maintenance to clean sand and other debris left on grass surfaces after top dressing. If left on the turf, this sand and debris can cause dulling and excessive wear on mowing reels and bed knives. However, with the use of R&R Brush Reels, sand and debris are easily swept into conventional grass baskets. R&R Brush Reels are also used to stand turf up before mowing to give a cleaner, more uniform and truer putting surface. Designed with four replaceable brushes mounted in a metal frame, simply replace regular mowing reels with R&R Brush Reels and adjust bedknife to clear the brushes. The height of cut should be set to the top of the grass blades or slightly below. *Remove bedknife for the removal of pine needles.

SUGGESTED USAGE: Verticutting - Dew Removal - Leaf Clean Up - Thatch Prevention Prior to Overseeding - Grooming before Mowing - Removal of Excessive Top Dressing:

R&R Bedknives, Lifetime Guaranteed

3	R150466	63-8600, 64-6393, 94-6393	Bedknife - Super Thick .312 - 1.00 HOC	1
		J- 0373		

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3 **R150462** 63-8610, 94-6396 Bedknife - 7 Hole Thick 5/16

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:





SPA Cutting Unit - Models 04445, 04448 & 04450 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
3	R94-6396	10-4900, 54-9150, 94-6396, Oct-00	Bedknife - High Cut 5/16"-1" HOC	1	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3 **R63-8610** Bedknife - Fairway Cut .375 - 1.00 HOC

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3 **R94-6392** 62-2500, Bedknife - High Cut .312 - 1.00 HOC 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

57-4960, 63-8470, 93-4264

Bedknife - Low Cut .187 - 1.00 HOC

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:





SPA Cutting Unit - Models 04445, 04448 & 04450 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
3	R93-4263	63-8560, 66-9320, 93-4263, 93-6039	Bedknife - Tournament Cut .125500 HOC	1	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

		51-2610,	Bedknife - Tournament 1/8-1/2	
3	R94-6394	63-8550,	HOC	1
		94-6394	пос	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3 R94-6395	17-7040, 19-8880, 62-2510, 63-8500, 94-6395	Bedknife - Low Cut 3/16"-1" HOC	1	
-------------------	---	------------------------------------	---	--

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3 R93-4262	65-8250, 93-4262, 93-4263	Bedknife - Micro Cut .062187 HOC	1	
-------------------	---------------------------------	----------------------------------	---	--

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:



Item R&R

Replaces Toro Greensmaster 3100 Parts



Order

Qty

SPA Cutting Unit - Models 04445, 04448 & 04450 Reel & Bedknife

OEM

	K&K	OEIVI		Qty	Order
No	Part No.	Part No.	Description	Req	Quantity
R&R I	Razor Tool Steel	Bedknives, Lifetime Guarant	teed		
3	R115-1881	115-1881	Bedknife - Razor Tool Steel - 21 Tournament Cut .125500 HOC	1	
	and then harder equipment prem specially packag grind for added	ned to RC48-51 to match the te nium series reels. Bedknives are red for rust prevention. All R&R life. All R&R Bedknives are gua nder normal use for the life of t	anufactured from premium alloy tool steel amper of our Razor reel blades and original a surface ground on the top and front edge Bedknives now have an increased front edgranteed against defects in material and the part. You can expect up to double the lif	and ge	
3	R115-1880	115-1880	Bedknife - Razor Tool Steel - 21 Micro Cut .062187 HOC	1	
	Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:				
	haul Kits & Servi	ce Tools	0 - 1- 1/2 - 0 - 11-2		
5	R254-72 Cups, R		Overhaul Kit - Cutting Unit shings; 2 ea: R237-77 O-Rings, R253-96 Seal ashers, R57-5280 Bearings, R62-5510 Bushir 27-46 Locknut:		
6	R13-3659	13-3659	Overhaul Kit - Cutting Unit	0	
	rings, R253-96 S	eals, R254-72 Bearing Cups, R2	rews; 4 ea.: R52-2890 Bushings; 2 ea.: R237- 254-94 Bearings, R52-2900 Washers, R57-52 ngs; 1 ea.: R253-61 Seal & R32127-46 Lockno	280	
7	R107-1590		Overhaul Kit - Cutting Unit	0	
		n: Includes 2 ea.: R253-96 Seal R32127-46 Locknut:	ls, R254-72 Bearing Cups, R254-94 Bearings	; 1 ea.:	
8	R51-0880	51-0880	Bedknife Screw Driver Tool	0	





SPA Cutting Unit - Models 04445, 04448 & 04450 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
		Easily install and remove bed actured with hardened alloy s	d knife screws with the help of a ratchet wi teel.:	th 3/8"	
Othe	r Parts Available				
10	R150481		Brush Assy - Brush Reel	4	
11	R120-2072	100-6426, 108-6487, 112-9200, 120-2072, 93-1375	Hydraulic Gear Motor	1	
	Tech Note: Fits Mod	dels 3150 & 3250-D:			
11	R105-9770	10-5090, 105-9770, 26-5690, 70-9800, 94-3506, 94-3507	Hydraulic Motor - Reel Quick Release	1	
	Tech Note: Fits Mod	dels 3000, 3050 & 3100:			
13	R32127-46	32127-46, 3296-60	Locknut	1	
14	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	6	
16	R253-61	253-61	Seal - Oil Reel	1	
17	R10-5060	10-5060	Bracket - Roller Adj	2	





SPA Cutting Unit - Models 04445, 04448 & 04450 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
22	R65-8600	10-5040, 65-8600	Knob - Height Adjusting	2	
24	R3296-9	32127-17, 3296-9	Locknut - Comb	12	
29	R10-5010	10-5010	Screw - Roller Adjustment	2	
30	R10-5100	10-5100	Nut - Splined 1-1/8 Long	1	
30	R93-1394	93-1394	Nut - Splined RH Thrd .812 Long	1	
38	R52-2890	52-2890	Bushing - Flanged	4	
39	R52-2900	52-2900	Washer - Nylon	2	
40	R52-2940	52-2940	Handle Assy	1	
41	R52-2920	52-2920	Pivot - Bed Bar	1	
42	R62-5510	52-2870, 62-5510	Bushing	4	
43	R302-18	302-18	Zerk - Grease Press Style	2	
44	R57-4870	57-4870	Handle - Adjusting Fits GM3M	1	
44	R77-0330	77-0330	Housing - Pivot Spa	1	
45	R57-5260	107-7409, 57-5260	Pivot - 1/2-20 - Bed Bar	1	
46	R52-3000	52-3000	Arm - Spring	1	
47	R237-77	237-77	O-Ring	2	
48	R57-5280	57-5280	Bearing - Adjusting Handle	2	
49	R57-5290	57-5290	Support - Thrust Bearing Fits 3M	2	
50	R57-5270	57-5270	Spring - Adjusting Handle	1	





SPA Cutting Unit - Models 04445, 04448 & 04450 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
51	R3296-62	3296-62	Locknut - 1/2-20 LH Jam	1	
52	R253-84	253-84, 7-0044	Seal - Micro Adj.	1	
53	R257-5	257-5	Washer - Thrust	1	
54	R257-6	257-6	Bearing - Thrust	2	
55	R63-9510	63-9480, 63-9510	Bushing - Rubber For Bed Bar	2	
56	R52-2910	52-2910	Bolt - Eccentric Bed Bar	1	
57	R52-2930	52-2930	Bolt - Bed Bar	1	
58	R57-4940	52-2780, 57-4940, 57-4940-01	Bed Bar - 13 Hole	1	
59	R52-3060	52-3060, 77-1060, 99-5653	Bracket - RH Rear Roller	1	
60	R52-3090	52-3090, 77-1080, 99-5654	Bracket - LH Rear Roller	1	
61	R3290-125	3290-125	Screw - Set 1/4-20 x 5/16	2	
62	R302-40	302-13, 302-40	Fitting - Grease	1	
65	R57-5200	57-5200	Shield - Grass	1	
66	R57-5210	57-5210	Deflector - Styrene	1	
67	R3295-46	3295-46	Tube - Rivet Smi Grass Shield	13	
69	R441674	01-173-0514, 01-173-0516, 3-7253, 3230-5	Screw - 5/16-18 x 1-3/4 Carriage	2	





SPA Cutting Unit - Models 04445, 04448 & 04450 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
71	R32153-3	119-4038, 22-12-AJFD, 32127-35, 32146-5, 32153-3, 3296-18, 3296-29, 3296-31, N/A	Locknut - 5/16-18 ESNA Zinc	2	
71	R3296-29	1-804256, 3290-357, 3296-29, 915662P	Locknut - 5/16-18 ESNA	2	
72	R150425		Bolt - Hex HD 8-32 x 5/8	12	
73	R150426	3256-21	Washer - 8 SAE	12	
74	R36-7260	36-7260	Bar - Cut Off Grass Shield	1	
75	R3256-14	24-7-BD, 32125-2, 3256-14, 3256-51, 51-2170	Washer - 10 Flat	5	
76	R3290-237	3290-237	Screw - Hx Washer HD 10-24	5	
76	R32144-73	104-2065, 32144-73	Screw - Machine Hex Washer Head	5	
77	R3296-39	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	8	
78	R150485	2410-30	Cap - Protective Bearing Housing	1	





SPA Cutting Unit - Models 04445, 04448 & 04450 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
79	R321-4	01-150-1030, 01-178-0406, 20-3-AGD, 321-4, 3222-1	Bolt - Hex HD 1/4-20 x 3/4	4	
80	R3253-3	01-166-0070, 01-166-0410, 23-9-GD, 24-7150, 3253-3, 3256-1, 352-167	Washer - Lock 1/4	4	
81	R12-0460	12-0460	Caplug - End Cap	1	
82	R323-2	01-178-0604, 323-2	Bolt - Hex HD 3/8-16 x 1	1	
83	R10-5080	10-5080, 10-5080-01	End - Cap Reel Brg Housing	1	
84	R10-5120	10-5120	Housing - Bearing Reel	2	
	Detail Description: Include	es R253-96 & R254-72:			
84	R104-3399	104-3399	Housing Assy - Bearing Reel	2	
85	R354083	104-7729, 354083	Decal - Danger	1	
86	R150475	3-6462	Screw - Bedknife Stainless 5/16-18 x 5/8	7	
	Detail Description: Pre-Pa	ckaged in bags of 50:			
86	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	13	
89	R94-2958	94-2958	Stud - Alloy Ball Joint	2	
96	R57-5250	57-5250	Housing - Pivot Spa	1	
96	R52-2980	52-2980	Housing - Pivot Spa	1	





SPA Cutting Unit - Models 04445, 04448 & 04450 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
97	R52-2860	119-4150, 52-2860	Washer - Bed Bar Pivot	1	
98	R70-1200	70-1200	Frame - Single Point Adj.	1	
99	R3290-316	3290-316, 57-3210	Bolt - Hex Tap 3/8-16 x 1-1/2	4	
99	R323-53	323-53, 57-3210	Bolt - Hex HD 3/8-16 x 1-3/4	4	
100	R3255-9	3255-9	Washer - Lock 3/8 Ext. Star	4	
101	R321-5	321-31, 321-5	Bolt - Hex HD 1/4-20 x 7/8	2	
102	R3256-22	24-9-BD, 3-1032, 3256-1, 3256-22, 93-0954, 93-0989	Washer - Flat 1/4 Yellow	4	
103	R301504	2296-42, 301504, 32127-24, 32128-33, 32146-17, 3296-16, 3296-42, 3296-42, 915661P	Locknut - ESNA 1/4-20	2	
103	R32128-33	32128-33	Nut - 1/4-20 Flanged Serr	2	
104	R285-14		Plug - Pipe Frame	2	
105	R3254-6	01-166-0010, 01-166-0280, 01-166-0610, 3253-5, 3254-18, 3254-6, 3290-223, 48-9370	Washer - Lock 3/8	2	





SPA Cutting Unit - Models 04445, 04448 & 04450 Reel & Bedknife

Item R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
106 R57-9910	57-9910	Bolt - Pivot	2	
107 R400264	01-150-0180, 01-178-0610, 20-48-AD, 20-48-AGD, 32-9160, 3224-3, 323-29, 323-7, 400264, 908035P	Bolt - Hex HD 3/8-16 x 1-1/4	2	
108 R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 32-8190, 3256-24, 3256-3, 3256-3, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	4	
109 R52-3100	52-3100	Bolt - Eccentric Shoulder LH	1	
110 R52-3110	52-3110	Bolt - Shoulder HOC RH	1	





SPA Cutting Unit - Models 04445, 04448 & 04450 Reel & Bedknife

OEM Part No.	Description	Qty Req	Order Quantity
01-191-1018, 3214, 3220-6, 443828, 915089P	Nut - 5/8-18 Hex	2	
237-84	Grommet - Rubber	2	
32108-20	Screw - Flat HD Cntrsunk	2	
01-178-0508, 20-26-AD, 20-26-AGD, 30-9000, 322-5, 513341, 519755, 908019P, N/A	Bolt - Hex HD 5/16-18 x 1	2	
3255-8	Washer - Lock 5/16 Ext	2	
3256-25, 7-0032	Washer - Flat 7/16 SAE	1	
324-25, 52-2990	Bolt - Spring Retainer	1	
32110-19, 57-5190	Screw - Adjusting	2	
01-191-0813, 3218-18, 3218-5	Nut - 1/2-13 Hex Jam Zinc	2	
29-8870	Washer - Adj. Handle	1	
52-3010	Nut - 1/2-28 LH Jam	2	
	Part No. 01-191-1018, 3214, 3220-6, 443828, 915089P 237-84 32108-20 01-178-0508, 20-26-AD, 20-26-AGD, 30-9000, 322-5, 513341, 519755, 908019P, N/A 3255-8 3256-25, 7-0032 324-25, 52-2990 32110-19, 57-5190 01-191-0813, 3218-18, 3218-5 29-8870	Part No. Description 01-191-1018, 3214, 3220-6, 443828, 915089P 237-84 Grommet - Rubber 32108-20 Screw - Flat HD Cntrsunk 01-178-0508, 20-26-AD, 20-26-AGD, 30-9000, 322-5, 513341, 519755, 908019P, N/A 3255-8 Washer - Lock 5/16 Ext 3256-25, 7-0032 Washer - Flat 7/16 SAE 324-25, 52-2990 Bolt - Spring Retainer 32110-19, 57-5190 Screw - Adjusting 01-191-0813, 3218-18, 3218-5 29-8870 Washer - Adj. Handle	Part No. Description Req 01-191-1018, 3214, 3220-6, 443828, 915089P 237-84 Grommet - Rubber 2 32108-20 Screw - Flat HD Cntrsunk 2 01-178-0508, 20-26-AD, 20-26-AGD, 30-9000, 322-5, 513341, 519755, 908019P, N/A 3255-8 Washer - Lock 5/16 Ext 2 3256-25, 7-0032 Washer - Flat 7/16 SAE 1 324-25, 52-2990 Bolt - Spring Retainer 1 32110-19, 57-5190 Screw - Adjusting 2 01-191-0813, 3218-18, 3218-18, 3218-5 Nut - 1/2-13 Hex Jam Zinc 2 29-8870 Washer - Adj. Handle 1





SPA Cutting Unit - Models 04445, 04448 & 04450 Reel & Bedknife

Item R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
122 R254-72	01-103-0050, 01-103-0120, 01-103-0140, 1-543508, 254-71, 254-72, 40439, 62-3340, 99-4511	Cup - Bearing	2	
123 R254-94	1-543509, 254-94, 32-8090, 32-8240, 32-9640, 40440, 62-3330	Tapered Bearing Cone	2	
124 R353-585	353-585, 353-587, 354-34, 72-4380, 75-1210, 75-1270, 92-8863, 92-8864	Seal - High Pressure - Reel Motor	1	
125 R253-96	253-96	Seal - Oil Single Lip Reel	2	
126 R114-4683	114-4683	Pin - Hinge 6-1/4 Long w/ No Zerk	0	