



# Replaces Toro Greensmaster 3100 Parts

SPA Cutting Unit - Models 04445, 04448 & 04450

Front Rollers



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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### R&R Front Rollers

1	<b>R21-6440</b>	20-8950, 21-6440, 23-5110, 52-3170, Nov-80	Roller - Smooth Tubular Steel	0	
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*Detail Description: This tubular steel roller uses greasable "water-pump" style bearings. :*

2	<b>R150340</b>		Roller - Smooth UHMW Polyethylene	0	
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*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

3	<b>R21-6540</b>	21-6540	Roller - Grooved Repairable Steel	0	
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*Detail Description: Constructed with greasable "water-pump" style bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:*

4	<b>R88-6790</b>	88-6790	Roller - Grooved Machined Solid Aluminum	0	
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*Detail Description: Machined from solid aluminum, this light weight machined grooved roller uses greasable "water-pump" style bearings.:*

5	<b>R52-3200</b>	12-0840, 52-3200, 71-1550	Roller - Grooved Machined Solid Steel	0	
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*Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:*

6	<b>R150335</b>		Roller - Grooved UHMW Polyethylene	0	
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*Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:*

7	<b>R21-6470</b>	10-5000, 21-6470, 52-3590	Roller - Swaged Machined Solid Aluminum	0	
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*Detail Description: Constructed with "water-pump" style bearings, this roller is machined from solid aluminum and contacts the ground only on the outer 2-7/8" of the roller.:*

### Overhaul Kits

20	<b>R101395</b>		Overhaul Kit - UHMW Roller	0	
<i>Detail Description: Fits all R&amp;R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, &amp; R150334A Bronze Thrust Washers:</i>					

21	<b>R107-1588</b>	107-1588	Overhaul Kit - Roller	0	
<i>Detail Description: Includes 2 ea.: R302-5 Grease Fittings &amp; R52-3180 Bearings:</i>					

### Other Parts Available

30	<b>R302-5</b>	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	6	
31	<b>R52-3180</b>	21-6410, 52-3180	Bearing - Front Roller	2	
32	<b>R52-3210</b>	52-3210	Bearing - w/Milled Flat	2	
33	<b>R3296-9</b>	32127-17, 3296-9	Locknut - Comb	11	
34	<b>R11-0070</b>	11-0070	Comb - Assy	1	
35	<b>R8-2520</b>	8-2520, 8-2520-01	Support - Comb	1	
36	<b>R8-2530</b>	8-2530	Comb - Urethane	1	

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37	<b>R33-1000</b>	33-1000	Brush Assy	1	
38	<b>R3249-3</b>	3249-3	Screw - Comb	11	
39	<b>R3254-8</b>	3254-8	Washer - Lock 1/4 Int Star Z	4	
40	<b>R11-0069</b>		Frame - Only Comb Assy	1	
41	<b>R150347T</b>		Seal - Nonstick Lip	2	
42	<b>R150333</b>		Washer - Flat Keyed Outer SS	2	
43	<b>R150334A</b>		Washer - Thrust SAE660 Bronze	2	
44	<b>R3296-15</b>	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2	
45	<b>R3219-1</b>	01-158-0590, 01-188-0428, 3219-1	Nut - 1/4-28	4	

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