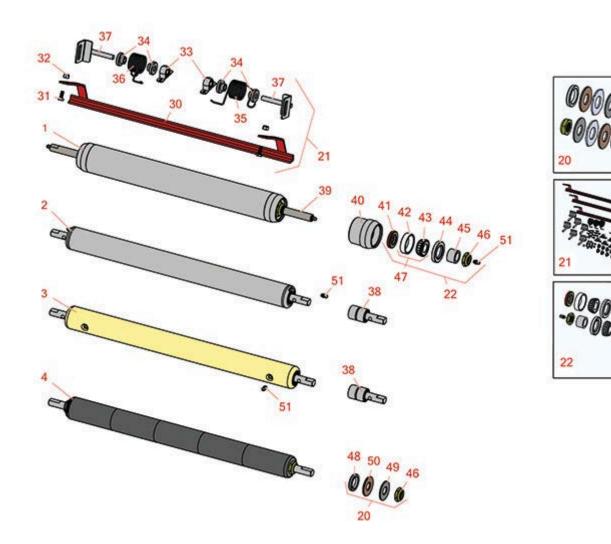
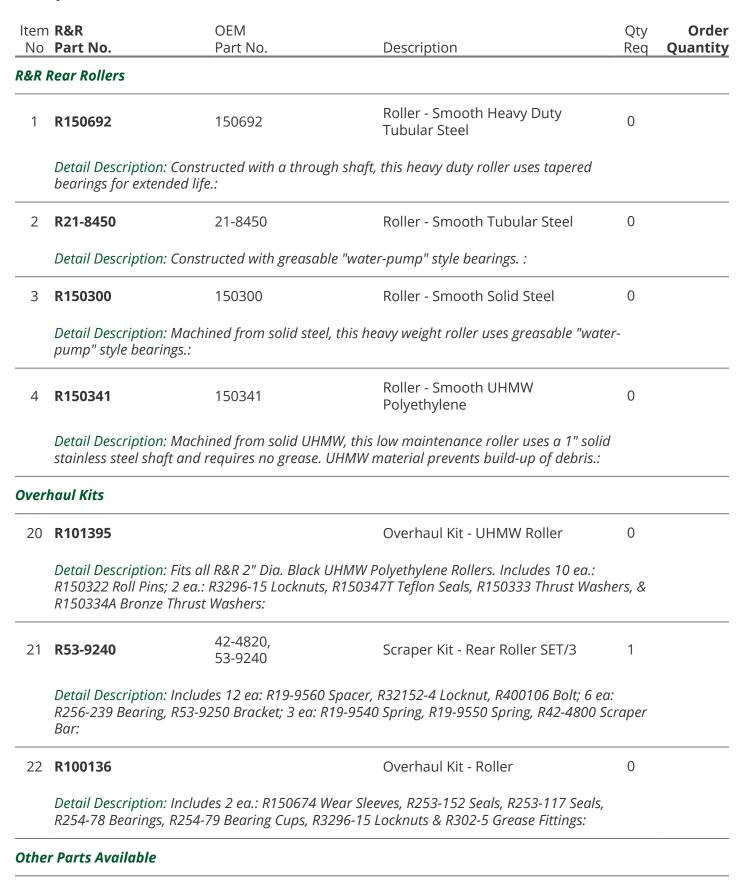


SPA Cutting Unit - Models 04460 & 04465 Rear Rollers





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity		
30	R42-4800	42-4800	Bar - Scraper Rear Roller	1			
31	R400106	321-3, 513315, 908002P	Bolt - Hex HD 1/4-20 x 5/8	4			
32	R32152-4	32152-4	Locknut - 1/4-20 All Metal	4			
33	R256-239	256-239	Bearing	2			
34	R19-9560	19-9560	Spacer - Spring	4			
35	R19-9540	19-9540	Spring - Torsion LH	1			
36	R19-9550	19-9550	Spring - Torsion RH	1			
37	R53-9250	53-9250	Bracket - Scraper Mount	2			
38	R21-8430	21-8430	Bearing - Roller	2			
39	R150693		Shaft - HD Rear Roller	1			
40	R61-0380	61-0380	Roller End - Cap Solid	2			
41	R253-152	253-116, 253-152	Seal - Inner Roller	2			
42	R254-79	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	2			
	Detail Description: Use R254-79M installation mandrel to properly install race.:						

01-102-0060, 01-102-0130, 1-633585, 43 R254-78 254-78, Tapered Bearing Cone 32-7790, 32-9580, 93-4813	2	
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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity		
44	R253-117	253-117, 253-165	Seal - Outer Triple Lip	2			
45	R150674		Sleeve - Wear 3/4 Plated	2			
46	R3296-15	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2			
47	R500534	1-633585	Bearing - with Cup	2			
	Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:						
48	R150347T		Seal - Nonstick Lip	2			
49	R150333		Washer - Flat Keyed Outer SS	2			
50	R150334A		Washer - Thrust SAE660 Bronze	2			
51	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	6			