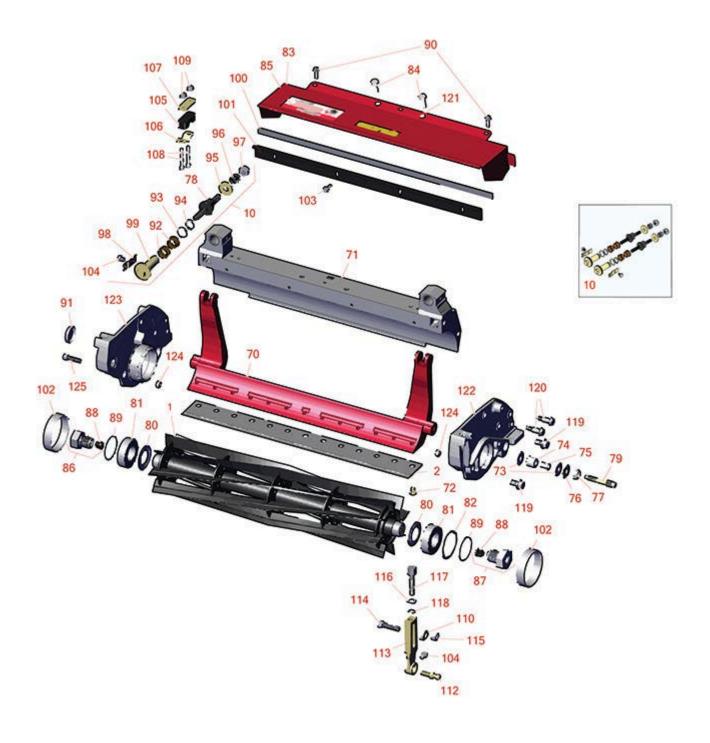




DPA Cutting Unit - Model 04652, 04654 & 04656 Reel & Bedknife







DPA Cutting Unit - Model 04652, 04654 & 04656 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
R&R F	Reels, Lifetime Guard	anteed			
1	R137-8511	137-8511	Reel - 8 Blade Razor Series w/Bearings and Seals 21x5	1	
	hardened to RC48-51 premium series bedk ground and precisior are guaranteed again	to match the temper of ou nives. All R&R Reels are cyli n computer balanced for ex nst defects in material and	ctured from a special high alloy steel and t or Razor bedknives and original equipment ndrically ground on bearing surfaces, relie tended bearing and reel life. R&R Products workmanship for the life of the reel under of from Razor reels over standard reels.:	f	
1	R132-7340	132-7340	Reel - 8 Blade Razor Series Low Drag	1	
	hardened to RC48-51 premium series bedk ground and precisior are guaranteed again	to match the temper of ou nives. All R&R Reels are cyli n computer balanced for ex nst defects in material and	ctured from a special high alloy steel and t or Razor bedknives and original equipment ndrically ground on bearing surfaces, relie tended bearing and reel life. R&R Products workmanship for the life of the reel under of from Razor reels over standard reels.:	f	
1	R137-8512	137-8512	Reel - 11 Blade Razor Series w/Bearings and Seals 21x5	1	
	hardened to RC48-51 premium series bedk ground and precisior are guaranteed again	to match the temper of ou nives. All R&R Reels are cyli n computer balanced for ex nst defects in material and	ctured from a special high alloy steel and t or Razor bedknives and original equipment ndrically ground on bearing surfaces, relie tended bearing and reel life. R&R Products workmanship for the life of the reel under of from Razor reels over standard reels.:	f	
1	R132-7341	132-7341	Reel - 11 Blade Razor Series Low Drag 21	1	
	hardened to RC48-51 premium series bedk ground and precisior are guaranteed again	to match the temper of ou nives. All R&R Reels are cyli n computer balanced for ex nst defects in material and	ctured from a special high alloy steel and t or Razor bedknives and original equipment ndrically ground on bearing surfaces, relie tended bearing and reel life. R&R Products workmanship for the life of the reel under of from Razor reels over standard reels.:	f	
1	R137-8513	137-8513	Reel - 14 Blade Razor Series w/Bearings and Seals 21x5	1	





DPA Cutting Unit - Model 04652, 04654 & 04656 Reel & Bedknife

No Part No.	Part No.	Description	Req	Quantity
Item R&R	OEM		Qty	Order

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

R&R Bedknife, Limetime Guaranteed

2 **R108-4302** 108-4301, Bedknife - Tournament Cut Extended .125 - .500 HOC

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

63-8600, Bedknife - Super Thick .312 - 1.00 HOC





DPA Cutting Unit - Model 04652, 04654 & 04656 Reel & Bedknife

Item R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

		65-8250,	Bedknife - Micro Cut .062 -	
2	R93-4262	93-4262,	.187 HOC	1
		93-4263	.187 1100	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

		63-8560,	D II 16 T	
2	R93-4263	66-9320,	Bedknife - Tournament Cut	1
_	1175-4205	93-4263,	.125500 HOC	'
		93-6039		

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

	57-4960,	Bedknife - Low Cut .187 - 1.00	
2 R93-4264	63-8470, 93-4264	HOC	1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2	R94-6392	62-2500,	Bedknife - High Cut .312 - 1.00	1
_	K94-0392	94-6392	HOC	ı





DPA Cutting Unit - Model 04652, 04654 & 04656 Reel & Bedknife

Item R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R63-8610** 63-8610 Bedknife - Fairway Cut .375 - 1.00 HOC

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R150462** 63-8610, Bedknife - 7 Hole Thick 5/16

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

10-4900, 54-9150, Bedknife - High Cut 5/16"-1" 94-6396, HOC Oct-00

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R&R Razor Tool Steel Bedknife, Lifetime Guaranteed

2 **R112-7475** Bedknife - Razor Tool Steel - 22 x 3/8 Fairway





DPA Cutting Unit - Model 04652, 04654 & 04656 Reel & Bedknife

No Part No.	Part No.	Description	Req	Quantity
Item R&R	OEM		Qty	Order

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2 **R115-1880** Bedknife - Razor Tool Steel - 21 Micro Cut .062 - .187 HOC

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Bedknife - Razor Tool Steel -2 **R115-1881** 115-1881 21 Tournament Cut .125 - .500 HOC

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Overhaul Kits						
10	R121-2637	121-2637	Overhaul Kit - DPA Adjusters	1		
Othe	Other Parts Available					
70	R106-2648-01	106-2648-01	Bed Bar	1		
70	R99-3794-01	99-3794-01, 99-3794-03	Bed Bar - Aggressive	1		
71	R119-9303	105-5799, 119-9303	Frame - Crossmember	1		





DPA Cutting Unit - Model 04652, 04654 & 04656 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
72	R119-4151	119-4151	Screw - Bedknife 5/16-18 x 17/32	13	
73	R52-2900	52-2900	Washer - Nylon	4	
74	R119-4153	119-4153	Bushing - Rubber	2	
75	R52-2890	52-2890	Bushing - Flanged	2	
76	R52-2860	119-4150, 52-2860	Washer - Bed Bar Pivot	2	
77	R3296-28	119-4154, 140-9234, 32127-34, 32128-7, 32128-8, 32136-7, 3296-28	Nut - 1/2-20 ESNA Jam	1	
78	R115-7039	115-7039	Screw - Adjuster - Bedbar	2	
78	R137-6130	137-6130	Screw - Adjuster - Hardened - Bedbar	2	
79	R117-9493	117-9493	Bolt - Bed Bar - Hardened	2	
80	R115-3299	115-3299	Seal- Flocked	2	
81	R115-3296	115-3296	Bearing	2	
81	R140-5510	140-5510	Bearing - Sealed Stainless	2	
82	R105-5700	105-5700, 115-5258	Wave Washer - Bearing	1	
83	R119-4095	119-4095	Grass Shield Assy	1	





DPA Cutting Unit - Model 04652, 04654 & 04656 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
84	R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	
85	R354083	104-7729, 354083	Decal - Danger	1	
86	R120-3222	117-9512, 120-3222	Reel Nut Assy - RH	1	
87	R120-3221	120-3221	Reel Nut Assy - LH	1	
88	R120-3220	120-3220	Plug - Plastic	2	
89	R360-0398	360-0398	O-Ring	2	
90	R119-4012	119-4012	Screw - Hx Washer HD Self Threading	3	
91	R105-5708	105-5708, 121-4609	Plug - Expansion	1	
92	R106-5344	106-5344	Bushing - Flanged and Keyed	4	
93	R119-4164	119-4164	Washer - Wave	2	
94	R32120-93	32120-93	Snap Ring - HD	2	
95	R119-4155	119-4155	Washer - Hardened	2	
96	R119-4156	119-4156	Spring - Compression	2	
97	R3296-48	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2	
98	R99-2097	99-2097	Detent - Bed Bar Adjuster	2	





DPA Cutting Unit - Model 04652, 04654 & 04656 Reel & Bedknife

Item R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
99 R106-5363	106-5363	Shaft - Adjusting - Bed Bar - Stainless	2	
100 R106-2619	106-2619	Seal - Strip	1	
101 R115-3303-03	115-3303-03	Bar - Cutoff	1	
102 R117-6619	117-6619	Bushing	2	
103 R131-6150	131-6150	Screw- 1/4-20 x 3/4 Hx Wh Thread Forming	4	
104 R114-9396	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	3	
105 R105-5710	105-5710, 119-4166	Spacer - Roller	2	
106 R105-5712	105-5712, 119-4157	Retainer - Roller	2	
107 R105-5711	105-5711, 119-4165	Shim - Roller	2	
108 R119-4035	119-4035	Bolt - 1/4-20 x 1 3/4 Soc HD Cap Scr	4	
109 R119-4040	119-4040	Nut - 1/4-20 Fl Locknut	4	
110 R104-2603	104-2603, 119-4158	Washer - HOC Bracket	2	
112 R94-2958	94-2958	Stud - Alloy Ball Joint	2	
113 R115-7041	115-7041	Bracket - Front Roller 5 1/4 in	2	
114 R99-3773	99-3773	Bolt- Plow 3/8-16 x 1 3/4	2	
115 R115-7193	115-7193	Nut-HOC	2	
116 R121-4605	121-4605	Washer - Spring - Curved	2	
117 R132-4586	132-4586	Screw - HOC - Stainless	4	





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ltem R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
118 R1891	1891	E-Ring	2	
119 R110-1718	110-1718	Screw-HHF	2	
120 R115-7042	115-7042	Bolt-Shoulder, Flange	4	
121 R137-9706	137-9706	Decal- Warning	1	
122 R119-4005	119-4005	Side Plate Assy-LH Incl R117-6619	1	
123 R119-4007	119-4007	Side Plate Assy-RH Incl R117-6619	1	
124 R3296-29	1-804256, 3290-357, 3296-29, 915662P	Locknut - 5/16-18 ESNA	4	
125 R434036	3274-18	Screw - Soc HD 5/16-18 x 1-1/4	2	