



DPA Cutting Unit - Models 04610, 04611 & 04616 Rollers









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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
R&R F	Rollers					
2	R140-5560	105-5776, 106-6945, 107-3509, 119-4093, 120-9595, 140-5560	Roller - Smooth 2 in Steel Rear	1		
3	R107-9036	107-7632, 107-9036	Roller - Smooth Tubular Aluminum	3		
	Detail Description: (through shaft and k	9	shaft, this light weight aluminum roller use	s a		
4	R107-9039	106-2612, 107-3500, 107-9039	Roller - Smooth Tubular Steel	3		
	Detail Description: Constructed with a through shaft, this steel roller uses a through shaft and ball bearings.:					
5	R115-7388	115-7388, 140-5681	Roller - Smooth Tubular Steel 2-1/2 in Dia	3		
	Detail Description: (ball bearings.:	Constructed with a through	shaft, this steel roller uses a through shaft	and		
6	R107-9037	106-6944, 107-9037	Roller - Narrow Grooved Machined Aluminum	3		
	Detail Description: Constructed with a through shaft, this aluminum roller is machined with narrow grooves and uses ball bearings.:					
7	R115-7360	115-7360	Roller - Narrow Grooved Machined Aluminum - 2 1/2	3		
	Detail Description: Constructed with a through shaft, this aluminum roller is machined with narrow grooves and uses ball bearings.:					
8	R107-9038	106-2627, 107-9038	Roller - Wide Grooved Machined Aluminum	3		
			shaft, this aluminum roller is machined wit ound contact and uses ball bearings.:	h		

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	Req	Order Quantity			
Roller - Wide Grooved Machined Aluminum - 2-1/2 Dia	3				
Detail Description: Constructed with a through shaft, this aluminum roller is machined with 1-1/8" wide grooves for the least amount of ground contact and uses ball bearings.:					
Roller - Smooth UHMW Polyethylene	3				
Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:					
Overhaul Kit - Roller	0				
Detail Description: Includes 2 ea.: R106-6941 Seals, R106-6942 V-Rings & R251-347 Bearing					
Overhaul Kit - UHMW Roller	0				
Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:					
10 Shaft	1				
Tech Note: Ser# 240000001-311999999:					
06, Shaft 25	1				
Tech Note: Ser# 230000001-230999999:					
Shaft - 1 SS Front Roller	1				
Bearing - Ball	2				
Seal - Double Lip	2				
2 Seal	2				
))	99: 6, 5 Shaft 99: Shaft - 1 SS Front Roller Bearing - Ball 1 Seal - Double Lip	99: 6, Shaft 1 99: Shaft - 1 SS Front Roller 1 Bearing - Ball 2 Seal - Double Lip 2			

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34	R106-6942	106-6942	V-Ring - Roller	2
34	R107-3238	107-3238	V-Ring - Reel	2
35	R114-3745	106-6939, 108-3151, 114-3745, 114-5411	Locknut - Bearing - Stainless	2
36	R150347T		Seal - Nonstick Lip	2
37	R150334A		Washer - Thrust SAE660 Bronze	2
38	R150333		Washer - Flat Keyed Outer SS	2
39	R3296-15	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2
40	R119-4090	119-4090	Shaft - Roller - Hardened	1
41	R99-6216	99-6216	Tube - Grooved - 1 1/8 Spacing	1
46	R106-9095-01	106-9095-01	Scraper - Assy	3
47	R256-239	256-239	Bearing	6
48	R106-9093	106-9093	Spring - RH - SS	3
49	R106-9094	106-9094	Spring - LH - SS	3
50	R106-9091	106-9091	Pin - Scraper	6
51	R33094-00	33094-00, 93-5914	Washer - Flat - 8mm Hardened	6
52	R33024-00	33024-00	Locknut - 8mm x 1.25	6
53	R33113-016	33113-016, 48-7620	Bolt - Hex Washer M6-1.0 x 12	12

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ltem R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
54 R24M7139	24M7139, 3256-16, 33093-00, 43-5930	Washer - Flat 6mm	12	
55 R33023-00	33023-00, 48-7900, 49-7810	Locknut - ESNA 6mm x 1.0	12	